

# Cheat sheat – the usual printing procedure

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1. Use the rocker switch to turn on the printer.
2. Turn on the *DeltaControl* display if it is off.
3. Wait for the status indicator to turn white.
4. Launch the *DeltaControl* application and establish a connection with the printer.
5. Load the printing data from a USB flash drive or via the *WebControl* interface.
6. Load the filament into the printer using the *LOAD FILAMENT* command.
7. Cool the print head to 150°C once the macro command is completed.
8. Degrease the PrintPad.
9. Use the *DeltaControl* display or the *WebControl* interface to start printing.
10. If needed, adjust the first layer height.
11. Let the print head cool down after printing – white status indicator.